



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9501
Job Sheet 167346



Part No: 646.9501

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: McDermott Aviation (CMCDE01)

PO Box 600 Cooroy, Queensland, 4563 Australia ph:011 61 7 5447 6600 fx:+61 7 5447 6336.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/3/17	0.00	0.00	Start Up Stores/Pkg1		Su
110	Packaging	1 pcs		11/3/17	0.00	0.00	Packaging1		Su
120	QC	1 pcs		11/3/17	0.00	0.00	QC4		SMB
125	DC	1 pcs		11/3/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/3/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		11/3/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9501

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

DAS
21
9-89

NOV 09 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	600.0990 5007965	1	27	0	0
	600.0991 5007966	1	15	0	0
600.1012 5007964	600.1012 5007964	1	28	0	0
	646.9601 5007962	1	3	0	0
646.9602 5007961	646.9602 5007961	1	19	0	0
	646.9810 5007962	1	1	0	0
646.9910 5007959	646.9910 5007959	4	26	0	0
	647.0110 5007958	1	19	0	0
647.0111 5007955	647.0111 5007955	1	18	0	0
	647.0112 5007954	8	211	0	0
647.0113 5007946	647.0113 5007946	2	32	0	0
	647.0114 5007945	1	43	0	0
647.0115 5007941	647.0115 5007941	1	38	0	0
	647.0116 5007938	2	40	0	0
647.0210 5007937	647.0210 5007937	1	5	0	0
	647.0310 5007933	2	15	0	0
647.0410 5007932	647.0410 5007932	1	29	0	0
	647.1210 5007931	1	24	0	0
AN3-10A 5007930	AN3-10A 5007930	8	256	0	0
	AN3-11A 5007929	8	151	0	0
AN3-3A 5007928	AN3-3A 5007928	1	91	0	0
	AN743-13 5007927	1	26	0	0
CCR264SS-3-06 5007914	CCR264SS-3-06 5007914	8	199	0	0
	CCR264SS3-04 5007913	12	33	0	0
CCR264SS3-2-02	CCR264SS3-2-02	4	96	0	0

DART
AEROSPACE
S007967



206A/B/L – Series Cable Cutter System, High

PART NO:
Revision:
Operation:
Change No:

646.9501

Start up Operation

Mfg Date: 11/08/17
Job No: 167346

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

5007910	✓	CR3212-4-4	04	1	383	0	0
	✓	CR3212-5-4	5007908	8	115	0	0
	✓	CR3213-4-05	5007906	26	368	0	0
	✓	CR3213-4-1	5001397	14	300	0	0
	✓	CR3213-4-2	5007900	18	252	0	0
	✓	CR3213-4-3	5007897	18	605	0	0
5004524	✓	CR3213-4-4	004	19	215	0	0
	✓	CR3213-4-6	5006366	20	377	0	0
5007892x73	✓	MS21042-08	5007893 2	54	0	0	0
5001989x9	✓	MS21042-3	5003715	17	39	0	0
	✓	MS21047-3	5007873	6	212	0	0
	✓	MS21059-3	5007870	2	409	0	0
	✓	MS21059L08	5007874	4	58	0	0
	✓	MS24694-S8	5007864	5	180	0	0
	✓	MS27039-08-06	5007863	4	21	0	0
	✓	MS27039-08-09	5007860	4	144	0	0
	✓	MS27039-08-11	5007862	43	1,555	0	0
	✓	MS27039-08-12	5007854	2	694	0	0
	✓	MS27039-08-13	5007854	6	183	0	0
	✓	MS27039-1-08	5007854	5	494	0	0
	✓	MS27039-1-11	5007853	5	235	0	0
	✓	MS35842-11	5007849	1	38	0	0
	✓	NAS1149F0332P	5007847	62	3,087	0	0
	✓	NAS1149FN832P	5007844	111	4,400	0	0
	✓	NAS1835-08	5007843	4	145	0	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

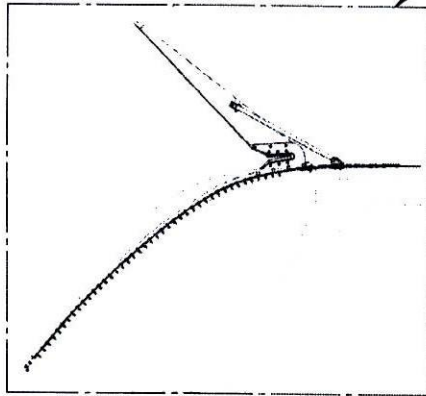
NOTES:

1 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

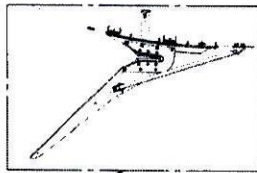
UNINCORPORATED ECN(S)

02729, 02736, 03047

DETAIL A



DETAIL B



1	1	49	601.1066	RIVET	CR3212-4-4	
1	1	48	600.0991	MAGNIBOND 6398 PART B		
1	1	47	600.0990	MAGNIBOND 6398 PART A		
1	1	46	600.1012	SEALANT	FR-1435 CLASS B	
5	5	45	601.1949	SCREW	MS27039-1-11	
2	2	44	601.2989	SCREW	MS27039-0812	
4	4	43	601.2987	SCREW	MS27039-0809	
4	4	42	601.3000	SCREW	MS27039-0806	
1002	1001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE REVISION P12		TUC
2	INITIAL RELEASE	06/03/09	P. SPAYC

47	47	41	601.2893	SCREW	MS27039-0811	
1	1	40	601.2982	HOSE CLAMP	MS35042-11	
1	1	39	647.1210	SCREEN		
5	5	38	601.1621	SCREW	MS27039-1-06	
14	14	37	601.2979	RIVET	CR3213-4-1	
4	4	36	601.2984	INSERT	MS31833-08	
4	4	35	601.2277	RIVET	CCP2455-309	
8	8	34	601.2983	RIVET	CR3212-5-4	
12	12	33	601.2980	NUTPLATE RIVET	CCP2455-304	
1	1	32	601.2822	BOLT	AN43-3A	
1	1	31	601.2985	BRACKET	AN743-13	
2	2	30	601.1900	NUTPLATE	MS21049-3	
6	6	29	601.2988	SCREW	MS27039-0813	
53	53	28	601.2973	LOCKNUT	MS21042-08	
6	6	27	600.0995	NUTPLATE	MS21047-3	
18	18	26	601.0790	RIVET	CR3213-4-3	
18	18	25	601.1039	RIVET	CR3213-4-2	
19	19	24	601.1915	RIVET	CR3213-4-4	
20	20	23	601.2991	RIVET	CR3213-4-6	
26	26	22	601.1183	RIVET	CR3213-4-5	
4	4	21	601.2356	NUTPLATE	MS21091-08	
8	8	20	601.2981	NUTPLATE RIVET	CCP2455-306	
17	17	19	601.2943	LOCKNUT	MS21042-3	
16	16	18	601.2826	BOLT	AN43-11A	
46	46	17	601.1607	WASHER	MS31494-0829	
114	114	16	601.2764	WASHER	MS31494-0829	
1	1	15	647.0115	CLIP		
1	1	14	647.0114	CLIP		
1	1	13	647.0410	TUBE		
2	2	12	647.0116	DOUBLER		
1	1	11	647.0111	PANEL		
2	2	10	647.0113	STRUT DOUBLER		
8	8	9	647.0112	STRUT BRACKET		
4	4	8	646.9910	STRUT		
2	2	7	647.0310	CHANNEL		
1	1	6	647.0110	ROOF DOUBLER		
1	1	5	647.0210	RAIL		
1	1	4	646.9810	DEFLECTOR		
1	1	3	646.9603	LOWER CUTTER ASSY LOW		
1	1	2	646.9602	LOWER CUTTER ASSY HIGH		
1	1	1	646.9601	UPPER CUTTER ASSY		
			646.9502	206 CABLE CUTTERS KIT LOW		
			646.9501	206 CABLE CUTTERS KIT HIGH		

1002	1001	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY						
NEXT ASSY (S)						
ORIGINAL DATE						
DESIGNED BY						
DRAWN BY						
IN CHARGE						
APPROVAL						
CONTRACT NO.						
UNLESS OTHERWISE SPECIFIED						
ALL DIMENSIONS ARE IN INCHES						
UNLESS OTHERWISE SPECIFIED						
ALL DIMENSIONS ARE IN INCHES						
UNLESS OTHERWISE SPECIFIED						
ALL DIMENSIONS ARE IN INCHES						

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

206 CABLE CUTTERS KIT

646.9500

SCALE NONE

SHEET 1 OF 3

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02736			SHEET 1 OF 1	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 01/06/10	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: 206 CABLE CUTTERS KIT				
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: CORRECTED PARTS LIST ERRORS				

REFERENCE ONLY

17	R	601.1607	62	62	WASHER	NAS1149F0332P	
16	R	601.2764	111	111	WASHER	NAS1149FN832P	
			9502	9501			
F/N	TC	PART NUMBER	QTY	DESCRIPTION		MATERIAL/SPECIFICATION	
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						☐ MAJOR ☒ MINOR	☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: HARDWARE REVISIONS FROM FIRST INSTALL				

REFERENCE ONLY

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY	DESCRIPTION		MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
						DER REVIEW REQUIRED ☐ YES ☒ NO